

PHENOLIC RESIN WORK SURFACES

PRODUCT DEFINITION

Manufactured using a unique Electron Beam Curing (EBC) technology, Phenolic Resin Work Surfaces are easy to clean and show a high resistance to a large number of aggressive chemicals. It also has inherent antibacterial properties without the addition of microbial additives. Phenolic Resin Work Surfaces provide an ideal choice in environments where hygiene, avoidance of contamination, sustainability, ergonomics and safety are of importance. Phenolic Resin Work Surfaces are extensively used in a wide variety of lab environments worldwide, including chemical, physical, analytical and microbiological laboratories.



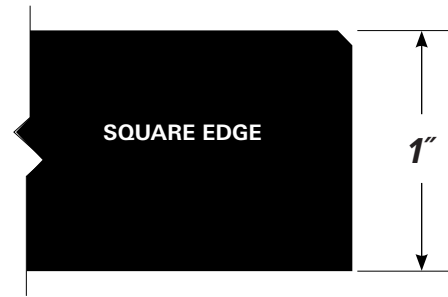
AVAILABLE COLORS:

Black, White or Gray surface.
Core is black.

RESISTANCE TO CHEMICALS:

Resistant to diluted strong bases and acids. Easy to clean and disinfect, given its resistance to common lab cleaners:

- Acetone
- Toluene
- Ethylic and Methylic Alcohol
- Dimethylformamide -DMF
- Dimethylsulphoxide -DMSO
- Tetrahydrofuran -THF
- Turpentine
- Methyl Chetone
- Ammonia
- Caustic Soda
- Potassium Hydroxide, up to 10%



EDGE PROFILE

SPECIFICATIONS:

Thickness: 1" std.
Maximum size: 60" x 120" or 73" x 96"

CARE AND MAINTENANCE

Surface can be cleaned with soapy water and common organic solvents (alcohol, benzene, acetone, methyl ethyl ketone, perchloroethylene). Avoid use of detergents with high concentrations of strong acids or bases (i.e. formic, hydrochloric, sulfuric and nitric acid).

Do not use abrasive pads or powders which may cause damage.

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Decorative high-pressure compact laminates according to EN 438-4:2005 of thicknesses of 6 mm ($\pm 1/4$ in) or greater for interior use. Sheets consisting of layers of wood-based fibres (paper and/or wood) impregnated with thermosetting resins and surface layer(s) on one or both sides, having decorative colours or designs. The surface layers are impregnated with melamine based resins. These components are bonded together with simultaneous application of heat ($\geq 150^{\circ}\text{C} / \geq 302^{\circ}\text{F}$) and high specific pressure ($> 7\text{ MPa}$) to obtain a homogeneous non-porous material with increased density and integral decorative surface. They are available in the Standard grade (CGS) and in the Fire-Retardant grade (CGF).

Properties	Test method	Property or attribute	Unit	Grade: CGS			
				Standard: EN 438-4	Colour/Decor: All		
Surface quality							
Surface quality	EN 438-2 : 4	Spots, dirt, similar surface defects	mm ² /m ² in ² /ft ²		≤ 1 ≤ 0.0001		
		Fibres, hairs & scratches	mm/m ² in/ft ²		≤ 10 ≤ 0.036		
Dimensional tolerances							
Dimensional tolerances	EN 438-2 : 5	Thickness	mm		6.0 $\leq t < 8.0$: +/- 0.40 8.0 $\leq t < 12.0$: +/- 0.50 12.0 $\leq t < 16.0$: +/- 0.60 16.0 $\leq t < 20.0$: +/- 0.70 20.0 $\leq t \leq 25.0$: +/- 0.80		
				in		0.2362 $\leq t < 0.3150$: +/- 0.0157 0.3150 $\leq t < 0.4724$: +/- 0.0197 0.4724 $\leq t < 0.6299$: +/- 0.0236 0.6299 $\leq t < 0.7874$: +/- 0.0275 0.7874 $\leq t \leq 0.9842$: +/- 0.0315	
			EN 438-2 : 9		Flatness	mm/m	≤ 2
						in/ft	≤ 0.024
			EN 438-2 : 6		Length & width	mm	+ 5 / - 0
						in	+ 0.1968 / - 0
			EN 438-2 : 7		Straightness of edges	mm/m	≤ 1
						in/ft	≤ 0.012
			Trespa Standard		Squareness	mm	2550 x 1860 = max. difference between diagonals (x-y) = 4 3050 x 1530 = max. difference between diagonals (x-y) = 4
				in		100.39 x 73.23 = max. difference between diagonals (x-y) = 0.1575 120.08 x 60.24 = max. difference between diagonals (x-y) = 0.1575	
Physical properties							
Resistance to surface wear	EN 438-2 : 10	Wear resistance - Revolutions (min)	Initial point		≥ 150		
			Wear value		≥ 350		
Resistance to impact by large diameter ball	EN 438-2 : 21	Indentation diameter - $6 \leq t$ mm with drop height 1.8m	mm		≤ 10		
Resistance to scratching	EN 438-2 : 25	Force	Rating (min)		≥ 3		
Resistance to dry heat (160°C/320°F)	EN 438-2 : 16	Appearance	Rating (min)		≥ 4		
Resistance to wet heat (100°C/212°F)	EN 12721	Appearance	Rating (min)		≥ 4		
Resistance to immersion in boiling water	EN 438-2 : 12	Mass increase (% max)	$t \geq 6$ mm		≤ 1		
		Thickness increase (% max)	$t \geq 6$ mm		≤ 1		
		Appearance	Rating (min)		≥ 4		
Dimensional stability at elevated temperature	EN 438-2 : 17	Cumulative dimensional change	Longitudinal %		≤ 0.30		
			Transversal %		≤ 0.60		
			Group 1 & 2		5		
Resistance to staining	EN 438-2 : 26	Appearance - Rating (min)	Group 3		4		
			Group 1 & 2		5		
Light fastness (xenon arc)	EN 438-2 : 27	Contrast (Wool scale)	ASTM G53-91 (314-400nm)		≥ 6		
Resistance to water vapour	EN 438-2 : 14	Appearance	Rating (min)		≥ 4		
Resistance to cigarette burns	EN 438-2 : 30	Appearance	Rating (min)		≥ 3		
Resistance to crazing	EN 438-2 : 24	Appearance	Grade (min)		≥ 4		
Modulus of elasticity	EN ISO 178	Stress	MPa		≥ 9000		
Flexural strength	EN ISO 178	Stress	MPa		≥ 100		
Tensile strength	EN ISO 527-2	Stress	MPa		≥ 70		
Density	EN ISO 1183	Density	g/cm ³		≥ 1.35		
Resistance to fixings	ISO 13894-1	Pull out strength	N		6 mm : ≥ 2000 8 mm : ≥ 3000 ≥ 10 mm : ≥ 4000		
Fire performance							
Europe							
Reaction to Fire	EN 13501-1	Classification $t \geq 6$ mm / 0.2362 in	Euroclass		B-s2, d0		
		Classification $t \geq 8$ mm / 0.3150 in (Metal Frame)	Euroclass	D-s2, d0	B-s1, d0		
North America							
Material Surface Burning Characteristics <input type="checkbox"/>	ASTM E84/UL 723	Classification	Class	B	A		
		Flame Spread Index	FSI	26-75	0-25		
		Smoke Developed Index	SDI	0-450	0-450		
Other properties							
Release of formaldehyde	EN 717-2	Classification	Class		E1		